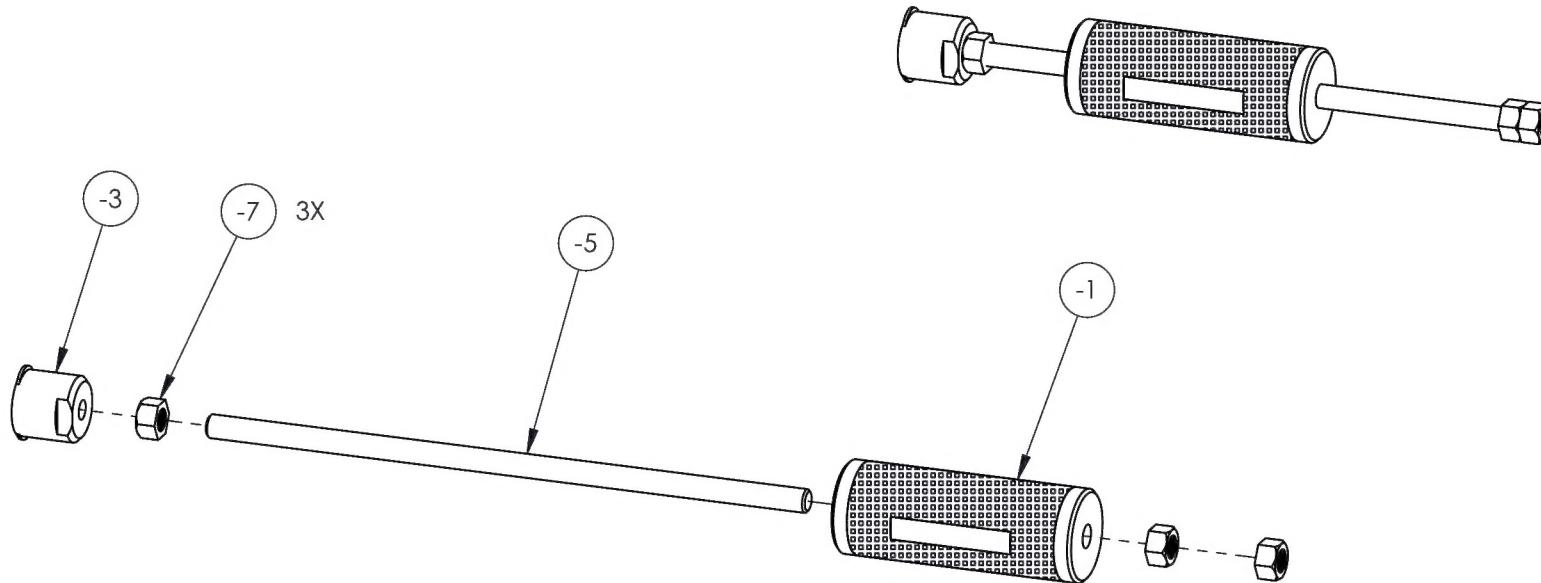


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
2	17-0074	-1	UPDATED TO NEW STANDARDS. -1, -3 ADDED FINISH SPEC. -1 CH'D MAT'L WAS 1018 IS 1018/1020 CR. -3 CH'D DIM WAS 1.195 IS 1.194, WAS 1.00 IS 0.98; CH'D MAT'L WAS 4140 Q&T IS 4140/4142; ADDED HEAT TREAT. ADDED CUSTOMER DWG.		3/27/2017	SM	JAG



NOTE:  
REF. PRATT & WHITNEY T/N: PWC30046-52AA.

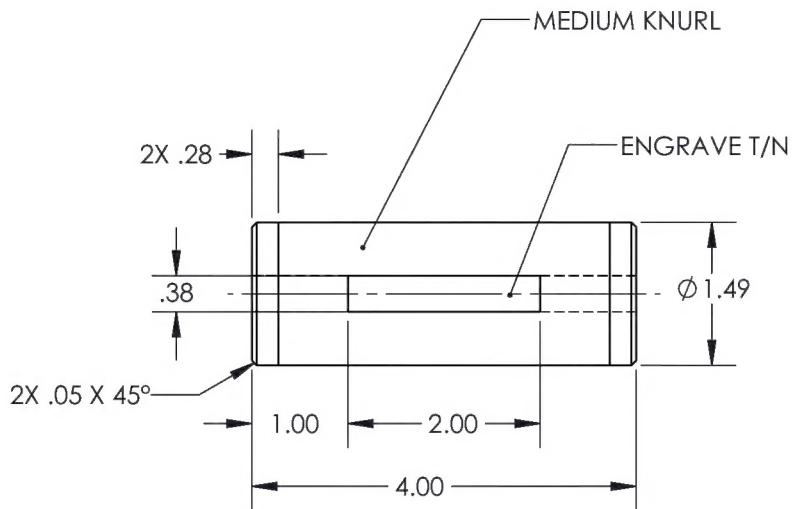
**DART**  
AEROSPACE

TITLE		REV
PULLER		2
DWG NO.		RB PWC30046-52AA
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT		.XXX ± .005 FRACTIONS ± 1/8
TREAT		.XX ± .01 ANGLES ± 5°
FINISH		X ± .1 SURFACES = 125
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:		GILBERT
CHECKED:		RJC 03/27/2017
OPPS APPR:		AA 03/28/2017
QA APPR:		JL 04/05/2017
APPROVED:		JAG 04/11/2017
SCALE		1:3
DATE		6/8/2012
		SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLIDE	1018/1020 CR		2
			-3	1	CAP	4140/4142		3
		B/O	-5	1	SPACING STUD	STEEL	Ø3/8-16 X 8 (MCMASTER-CARR #90281A651)	1
		B/O	-7	3	NUT	STEEL	3/8-16 (MCMASTER-CARR #95479A118)	1

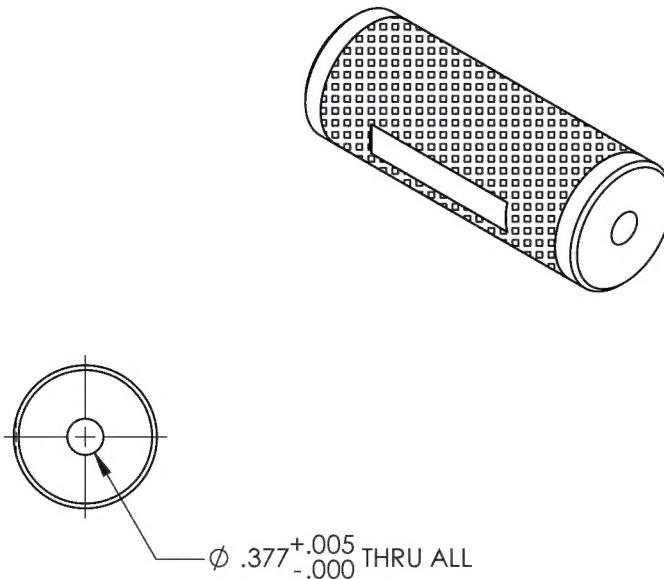
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REV			ECR			DESCRIPTION			REVISIONS		
									DATE	INITIAL	APPROVED
2	17-0074	-1	CH'D MAT'L WAS 1018 IS 1018/1020 CR.						3/27/2017	SM	JAG



(-1)

SLIDE

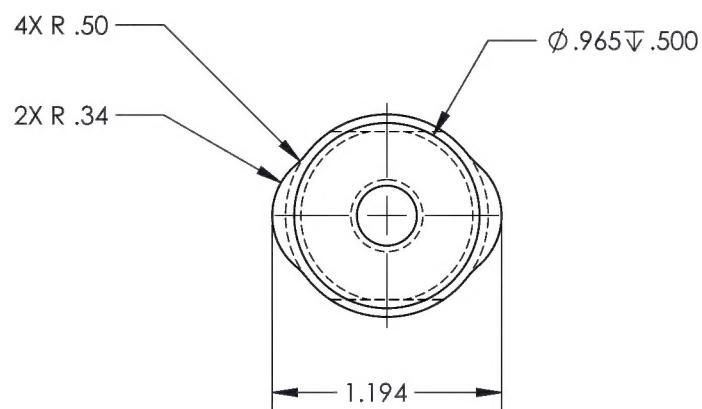
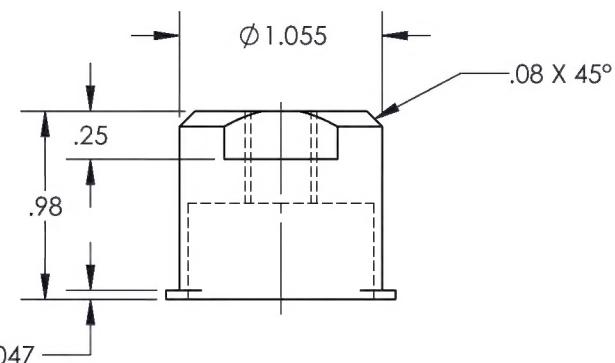
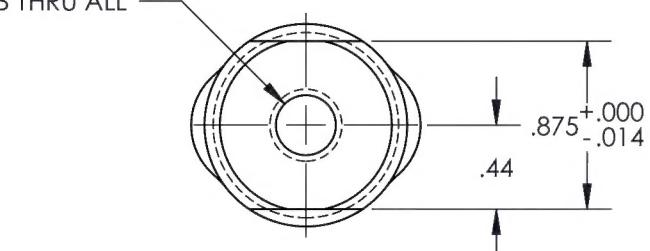


<b>DART</b> AEROSPACE	
TITLE	
PULLER	
DWG NO.	
RB PWC30046-52AA-1	
REV 2	
MAT'L 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY: GILBERT	
CHECKED: RJC 03/27/2017	
OPPS APPR: AA 03/28/2017	
QA APPR: JL 04/05/2017	
APPROVED: JAG 04/11/2017	
SCALE	1:2
DATE	5/29/2012
SHEET 2 OF 4	

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REV			ECR			DESCRIPTION			REVISIONS		
DATE	INITIAL	APPROVED									
2	17-0074	-3 CH'D DIM WAS 1.195 IS 1.194, WAS 1.00 IS 0.98; CH'D MAT'L WAS 4140 Q&T IS 4140/4142; ADDED HEAT TREAT.							3/27/2017	SM	JAG

3/8-16 UNC - 2B THRU ALL

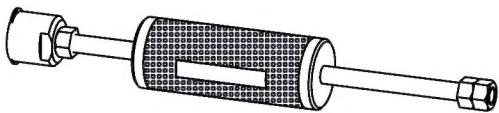
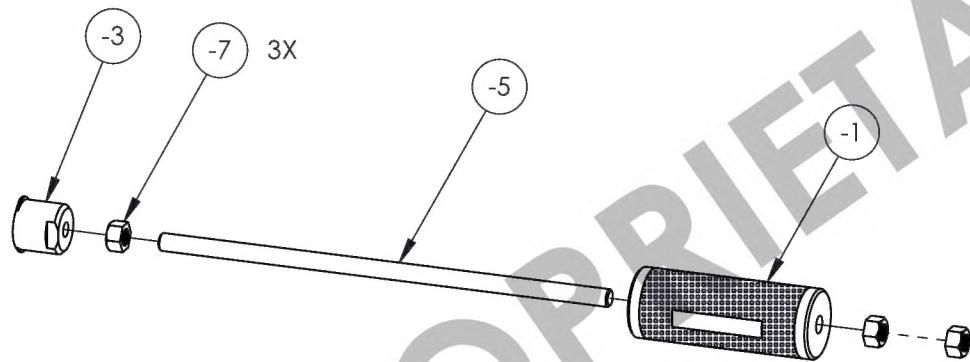


(3)

CAP

<b>DART</b> AEROSPACE	
TITLE	
PULLER	
DWG NO.	
RB PWC30046-52AA-3	
REV 2	
MATERIAL 4140/4142	
HEAT TREAT RC 28-34	
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY: GILBERT	
CHECKED: RJC 03/27/2017	
OPPS APPR: AA 03/28/2017	
QA APPR: JL 04/05/2017	
APPROVED: JAG 04/11/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE	1:1
DATE	5/25/2012
SHEET 3 OF 4	

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NOTE:  
REF. PRATT & WHITNEY T/N: PWC30046-52AA.

Part #	UNIT QTY	Description
-1	1	SLIDE
-3	1	CAP
-5	1	SPACING STUD
-7	3	NUT

**DART**  
**AEROSPACE**

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1-800-556-4166  
e-mail: sales@dartaero.com  
dartaerospace.com

TITLE	
PULLER	
DWG NO. RB PWC30046-52AA	REV 2
SCALE 1:4	DATE 6/8/2012
SHEET 4 OF 4	CUSTOMER 1 OF 1